



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

PC250-300A
Job Sheet 198524



Part No: PC250-300A

Job Qty: 2 pcs

Part Name: Load Beam Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/30/19

Job Tracking No:

Due Date: 7/15/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG PC250-300A REV:1 IPP REV A 18.02.27 NEW ISSUE RQ VERIFIED BY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Rework - 1 - Startup	2 pcs		7/15/19	0.00	2.00	Conventional Mill - 1 Conventional Mill - 2		19/7/31
95	Rework	2 pcs		7/15/19	0.00	0.00	QC 8 - 1 (A)		B.A 19-08-01
100	Small Fab - 1 - B4B	2 pcs		7/15/19	0.08	0.13	Small Fab - 1 - B4B Small Fab - 2 Small Fab - 3 Small Fab - 4 Small Fab - 5 Small Fab - 6 Small Fab - 7 Small Fab - 8		19-08-06
110	QC 5	2 pcs		7/15/19	0.00	0.00	QC 5 - 10 QC 5 - 12 QC 5 - 17 QC 5 - 18 QC 5 - 19 QC 5 - 22 QC 5 - 24 QC 5 - 3 QC 5 - 43 QC 5 - 49 QC 5 - 51 QC 5 - 58 QC 5 - 68 QC 5 - 9 QC 5 - 50 QC 5 - 30 QC 5 - 40 QC 5 - 61 QC 5 - 81		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S201902



Part: PC250-300A

Job No: 198524

Serial No/Batch: S201902

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 07/31/19

Plex 7/30/19 12:50 PM Dart.Renwick.Jennifer

115	Conventional Mill - 1 - B4B	2 pcs	7/15/19	0.00 0.67	Conventional Mill - 1 - B4B	
					Conventional Mill - 2 - B4B	
120	QC 5	2 pcs	7/15/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
130	Outsource - 15 - Nickel Plate	2 pcs	7/15/19		GRO002-VC	10
140	Packaging 2-1 - Receive - B4B	2 pcs	7/15/19	0.00 0.00	Packaging 2 - 1 - B4B	
					Packaging 2 - 2 - B4B	
					Packaging 2 - 3 - B4B	
					Packaging 2 - 5 - B4B	
					Packaging 2 - 4 - B4B	
					Packaging 2 - 6 - B4B	
					Packaging 2 - 7 - B4B	
					Packaging 2 - 8 - B4B	
					Packaging 2 - 9 - B4B	
					Packaging 2 - 10 - B4B	
					Packaging 2 - 11 - B4B	
					Packaging 2 - 12 - B4B	
					Packaging 2 - 13 - B4B	
					Packaging 2 - 14 - B4B	
					Packaging 2 - 15 - B4B	
					Packaging 2 - 16 - B4B	
					Packaging 2 - 17 - B4B	
					Packaging 2 - 18 - B4B	
					Packaging 2 - 19 - B4B	
					Packaging 2 - 20 - B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	

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2019-08-08

AUG 15 2019

150 QC 6	2 pcs	7/15/19	0.00 0.00	Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
				QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	
160 Packaging 3-1 - Stock - B4B	2 pcs	7/15/19	0.00 0.00	QC 6 - 81	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
170 QC 21 - FG	2 pcs	7/15/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	

Part Op 90 - Machine pin to fit.

Descriptions: 95 - (QC8- Inspect parts - second check)

100 - (Small Fab) ASSEMBLE AS PER DWG

110 - (QC5- Inspect part completeness to step on W/O)

115 - MILL HOLES TO PRESS FIT TRUNNION

130 - (Outside Processing - Nickel Plate) -Issue P/O to Groupe Altech: P/O 44220 -Nickel plate, QQ-N-290, Class 2, Grade C -Nickel Plate .0009-.0011 - Certificate of Conformity is required

140 - (Receive & Inspect for Damage & Mat'l Certs)

150 - (QC6- All purchased or subcontracted products)

160 - (Identify as per dwg & Stock Location: _____)

170 - (QC21- Final Inspection - Work Order Release)

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
PC250-300	Load Beam	2 pcs (1 ea)	100-Small Fab - 1 - Rework - 101	
PC250-310	Trunnion	2 pcs (1 ea)	100-Small Fab - 1 - Rework - 101	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	PC250-300	2	2	0
	PC250-310	2	5	0

Part Specifications

Specifications could not be found.

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6/7/2019

[Dart Hawkesbury] Job Sheet - Renwick, Jennifer

Nickel 05



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200
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PC250-300A
Job Sheet 196168



Part No: PC250-300A

Job Qty: 2 pcs

Part Name: Load Beam Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/7/19

Job Tracking No:

Due Date: 7/15/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG PC250-300A REV:1 IPP REV A 18.02.27 NEW ISSUE RQ VERIFIED BY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	2 pcs	7/15/19		0.08	0.13	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	2 pcs	7/15/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
130	Outsource - 15 - Nickel Plate	2 pcs	7/15/19				GRO002-VC	10	
140	Packaging 2-1 - Receive - B4B	2 pcs	7/15/19		0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		

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					Packaging 2 - 18 - B4B	
					Packaging 2 - 19 - B4B	
					Packaging 2 - 20 - B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
150 QC 6	2 pcs	7/15/19	0.00 0.00		QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	
160 Packaging 3-1 - Stock - B4B	2 pcs	7/15/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
170 QC 21 - FG	2 pcs	7/15/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	

Part Op 100 - (Small Fab) ASSEMBLE AS PER DWG

Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)
130 - (Outside Processing - Nickel Plate) -Issue P/O to Groupe Altech: P/O _____ -Nickel plate, QQ-N-290, Class 2, Grade C -Nickel Plate .0009-.0011 - Certificate of Conformity is required
140 - (Receive & Inspect for Damage & Mat'l Certs)
150 - (QC6- All purchased or subcontracted products)
160 - (Identify as per dwg & Stock Location: _____)
170 - (QC21- Final Inspection - Work Order Release)

6/7/2019

[Dart Hawkesbury] Job Sheet - Renwick, Jennifer

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
PC250-300	Load Beam	2 pcs (1 ea)	100-Small Fab - 1	S190699
PC250-310	Trunnion	2 pcs (1 ea)	100-Small Fab - 1	S194959

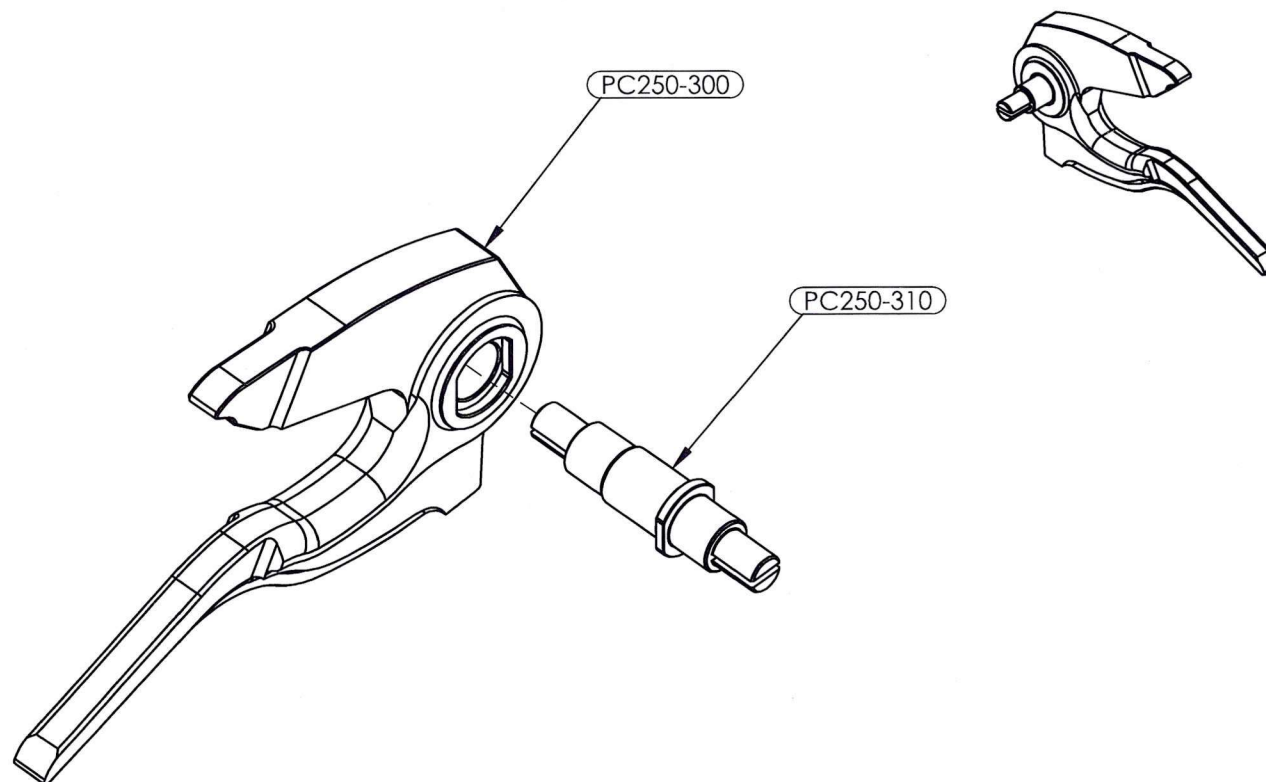
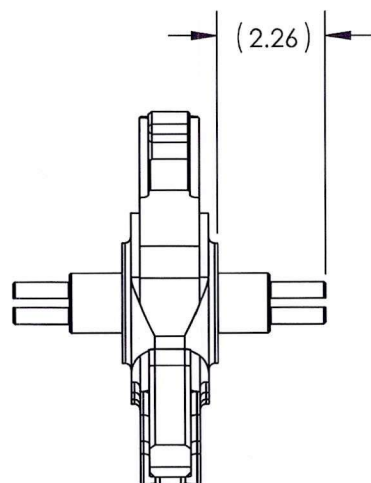
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	PC250-300	2	0	0
	PC250-310	2	0	0

Part Specifications
Specifications could not be found.

Plex 6/7/19 12:36 PM Dart.Renwick.Jennifer

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
		AS DRAWN BY APICAL.	6/12/2013	CFS	
1	14-0128	CH'D TITLE BLOCK WAS RED BARN IS DART. CORRECTED TITLE & DWG No ON ALL SHEETS. PC250-300 ADDED MACHINE ENGRAVE NOTE. PC250-310 ADDED BAG & LABEL NOTE. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.	8/14/2014	DPD	RW



NOTE:
1. NICKEL PLATE .0009-.0011, BAKE AFTER PLATING.

DART AEROSPACE	
TITLE LOAD BEAM ASSEMBLY	
DWG NO. PC250-300A	REV 1
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° X ± .1	DRAWN BY: APICAL APPROVED <i>D Weir</i> HEAT TREAT FINISH NICKEL PLATE SPEC SEE NOTE 1 USED ON MODEL
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:4	DATE 5/19/2004 SHEET 1 OF 3

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			PC250-300	1	LOAD BEAM	4140	8 X 14-1/2	2
			PC250-310	1	TRUNNION	4140	Ø1-7/8 X 6-5/8	3



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044220



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044220

PO Date: 8/7/19

Due Date: 8/14/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pynt Terms: Net 60

Freight Terms:

Special Comments:

E-MAILED
2019-08-08

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	198524	PC250-300A	Load Beam Assembly (Outside Processing - Nickel Plate) -Issue P/O; -All noncertified parts specifying a finish of Nickel Plating per QQ-N-290, or parts with drawings that are missing a specification Can be Nickel Plated per ASTM B733 Type 4/5, SC0-SC4 or MIL-C-26074 Class 1/2 -Material type; -Heat treat must be carried out to specified hardness if noted on the drawing. -Plating thickness must be carried out as specified on the drawing. -Certificate of Conformity is required	Firmed	-	8/14/19	2 pcs	0 pcs	2 pcs	\$58.2169/pcs	\$116.43
2	197132	C10-9-4	Latch Shaft Bearing -Issue P/O; -Nickel plate, MIL-C-26074 Class 2 Grade B OR QQ-N-290A, Class 2, Grade E -Nickel Plate .0004- .0006 -Bake after plating -Material type; 4140 -Certificate of Conformity is required	Firmed	-	8/14/19	27 pcs	0 pcs	27 pcs	\$3.0669/pcs	\$82.81

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27 X AUG 15 2019

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044220



Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	193448	C45-4-4A	C45 Load Beam Assembly -Issue P/O; _____ -Nickel plate, MIL-C-26074 Class 2 Grade B OR QQ-N-290A, Class 2, Grade E --Nickel Plate .0004- .0006 -Bake after plating -Material type; 4140 -Certificate of Conformity is required	Firmed	-	8/14/19	7 pcs	0 pcs	7 pcs	\$25.5169/pcs	\$178.62
							7X				
							AUG 15 2019				
							5193448				
4	193895	C3-12-3	Lock - C3 Hook -Issue P/O; _____ -Nickel plate, MIL-C-26074 Class 2 Grade B OR QQ-N-290A, Class 2, Grade E -Nickel Plate .0004- .0006 -Bake after plating -Material type; 4140 -Certificate of Conformity is required	Firmed	-	8/14/19	20 pcs	0 pcs	20 pcs	\$3.4669/pcs	\$69.34
							20X				
							AUG 15 2019				
							5190711				
5	193897	C3-13-4	KEEPER -Issue P/O; _____ -Nickel plate, MIL-C-26074 Class 2 Grade B OR QQ-N-290A, Class 2, Grade E -Nickel Plate .0004- .0006 -Bake after plating -Material type; 4140 -Certificate of Conformity is required	Firmed	-	8/14/19	20 pcs	0 pcs	20 pcs	\$2.3669/pcs	\$47.34
							20X				
							AUG 15 2019				
							5192911				
6	196337	4.5NR-10	Lock Roller Pin -Issue P/O; _____ -Nickel plate, MIL-C-26074 Class 2 Grade B OR QQ-N-290A, Class 2, Grade E -Nickel Plate .0004- .0006 -Bake after plating -Material type; 4140 -Certificate of Conformity is required	Firmed	-	8/14/19	30 pcs	0 pcs	30 pcs	\$2.0669/pcs	\$62.01
							30X				
							AUG 15 2019				
							5193819				
7	193861	C10-4	Lock -Issue P/O; _____ -Nickel plate, MIL-C-26074 Class 2 Grade B OR QQ-N-290A, Class 2, Grade E --Nickel Plate .0004- .0006 -Bake after plating -Material type; 4140 -Certificate of Conformity is required	Firmed	-	8/14/19	12 pcs	0 pcs	12 pcs	\$4.5169/pcs	\$54.20
							12X				
							AUG 15 2019				
							5191999				
Grand Total:										\$610.74	



Dart Aerospace Ltd.
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Canada

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PURCHASE ORDER

POHB044220



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 8/8/19 3:29 PM Dart.Guerin.Kimberley



Certificat de Conformité / Certificate of Compliance

(021397-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

021397 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.			
14-Aug-2019		Jigar Patel			POHB044220 ✓			
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir / Back Order
1	PC250-300A ✓ Rev.	PC250-300A E-NIC STEEL 200 [E-NICKEL STEEL 200] ASTM B733, TYPE 4 / 5, SCO - SC4 0.0009 " OR MIL-C-26074, CLASS 1 / 2 BAKE AFTER [REFER TO THE DRAWING]	E-NICKEL-200 CH	2	2 ✓	0	0	0 D 4 9-8
2	C10-9-4 ✓ Rev.	C10-9-4 E-NIC STEEL 200 [E-NICKEL STEEL 200] ASTM B733, TYPE 4 / 5, SCO - SC4 0.0004 " OR MIL-C-26074, CLASS 1 / 2 BAKE AFTER [REFER TO THE DRAWING]	E-NICKEL STEEL CH	27	27 ✓	0	0	0
3	C45-4-4A ✓ Rev.	C45-4-4A E-NIC STEEL 200 [E-NICKEL STEEL 200] ASTM B733, TYPE 4 / 5, SCO - SC4 0.0009 " OR MIL-C-26074, CLASS 1 / 2 BAKE AFTER [REFER TO THE DRAWING]	E-NICKEL ALUM CH	7	7 ✓	0	0	0
4	C3-12-3 ✓ Rev.	C3-12-3 E-NIC STEEL 200 [E-NICKEL STEEL 200] ASTM B733, TYPE 4 / 5, SCO - SC4 0.0005 " OR MIL-C-26074, CLASS 1 / 2 BAKE AFTER [REFER TO THE DRAWING]	E-NICKEL STEEL CH	20	20 ✓	0	0	0
5	C3-13-4 ✓ Rev.	C3-13-4 E-NIC STEEL 200 [E-NICKEL STEEL 200] ASTM B733, TYPE 4 / 5, SCO - SC4 0.0004 " OR MIL-C-26074, CLASS 1 / 2 BAKE AFTER [REFER TO THE DRAWING]	E-NICKEL STEEL CH	20	20 ✓	0	0	0
6	4.5NR-10 ✓ Rev.	4.5NR-10 E-NIC STEEL 200 [E-NICKEL STEEL 200] ASTM B733, TYPE 4 / 5, SCO - SC4 0.0004 " OR MIL-C-26074, CLASS 1 / 2 BAKE AFTER [REFER TO THE DRAWING]	E-NICKEL STEEL CH	30	30 ✓	0	0	0

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RECEIVED

AUG 15 2019

DART AEROSPACE LTD.



Certificat de Conformité / Certificate of Compliance

(021397-1)

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 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

021397 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
14-Aug-2019		Jigar Patel		POHB044220				
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir / Back Order
7	C10-4 Rev.	C10-4 E-NIC STEEL 200 [E-NICKEL STEEL 200] ASTM B733, TYPE 4 / 5, SC0 - SC4 0.0004 " OR MIL-C-26074, CLASS 1 / 2 BAKE AFTER [REFER TO THE DRAWING]	E-NICKEL STEEL CH	12	12	0	0	0
8	BAKING CHARGE Rev.	BAKING CHARGE 01 -BAKING, HYDROGEN EMBRITTLEMENT RELIEF	BAKE MIN-CHG	1	1	0	0	0

Notes Additionnelles / Additional Notes

2 mid-size
Boxes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

83 JAY

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.